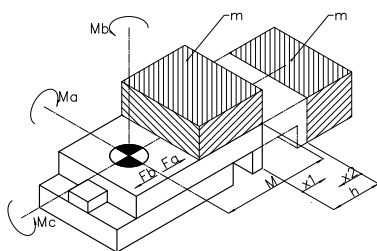


Linear Modules

Technical Data – Summary F-Series

		Pneumatic								
		LM 4 F			LM 5 F			LM 6 F		
		F-30	F-60	F-90	F-60	F-90	F-120	F-60	F-120	F-180
Stroke lengths [mm]: h	0-30	●								
	0-60		●		●			●		
	0-90			●		●				
	0-120						●		●	
	0-180									●
	0-240									
	0-270									
	0-360									
Theor. force Fa/Fb [N]: (pneumatic design at 5 bar)	50/38	●	●	●						
	113/85				●	●	●			
	201/173							●	●	●
	110/110									
	394/346									
Max. permissible mass [kg]:	0,8	●	●	●						
	2,5				●	●	●			
	5							●	●	●
	8									
Cylinder diameter [mm]:	2xØ8	●	●	●						
	2xØ12				●	●	●			
	2xØ16							●	●	●
	1xØ32									
Air consumption per cycle at 5 bar and nominal stroke [NI]:		0,3	0,07	0,10	0,15	0,23	0,30	0,27	0,53	0,80
Weight [kg]:		0,32	0,40	0,48	0,75	1,00	1,25	1,20	1,73	2,35
Point of application of force for all torques [mm]:	M	71,0	101,0	131,0	102,0	143,5	173,5	119,0	190,0	250,0
Maximum static torques [Nm]:	Ma	13,6	13,6	13,6	19,2	64,0	64,0	40,0	96,0	96,0
	Mb	13,6	13,6	13,6	20,8	64,0	64,0	32,00	88,0	88,0
	Mc	13,6	13,6	13,6	21,6	23,2	23,2	56,0	64,0	64,0
Front stop range of adjustment [mm]:	x2	0-30	0-60	0-90	0-60	0-90	0-120	0-60	0-120	0-180
Rear stop range of adjustment [mm]:	x1	0-30	0-45	0-45	0-60	0-60	0-60	0-60	0-60	0-60
Repeat accuracy [mm]:		±0,01	±0,01	±0,01	±0,01	±0,01	±0,01	±0,01	±0,01	±0,01

Torques

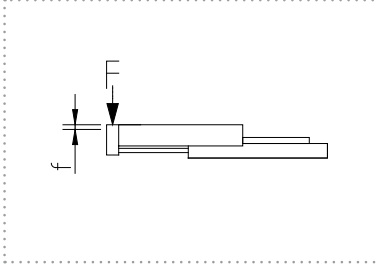


Linear Modules

Load Diagrams

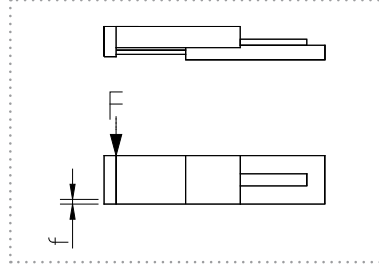
Axial Load

The graph shows the deflection f of the slide under the effect of the force F . The deflection is independent of the stroke.



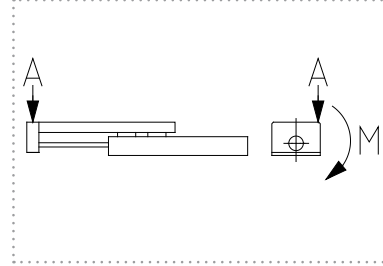
Transverse Load

The graph shows the deflection f of the slide under the effect of the force F . The deflection is independent of the stroke.

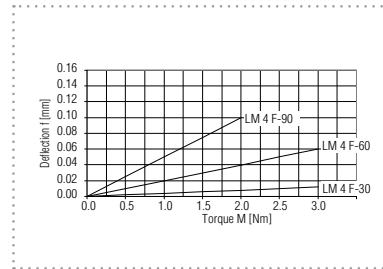
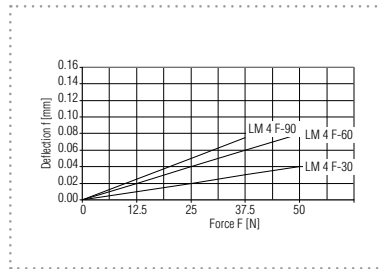
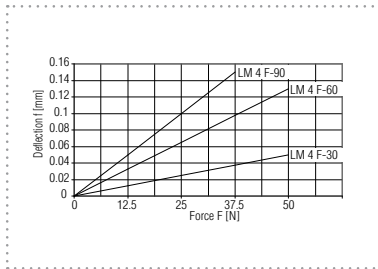


Lateral Load

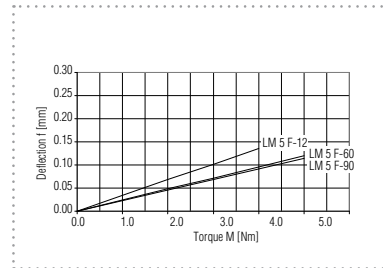
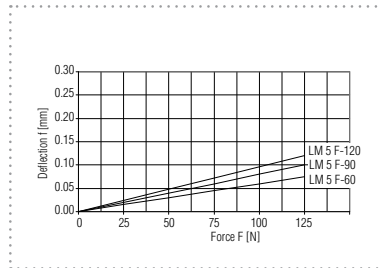
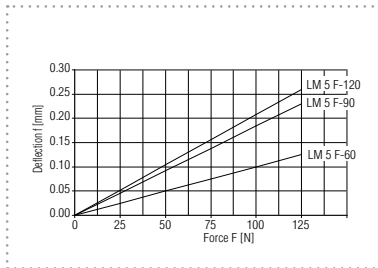
The graph shows the deflection f of the slide at point A under the effect of the torque. The deflection is independent of the stroke.



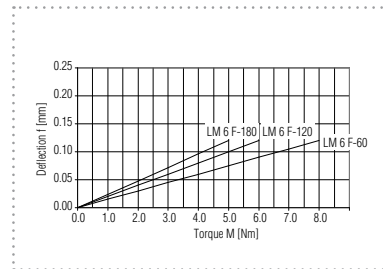
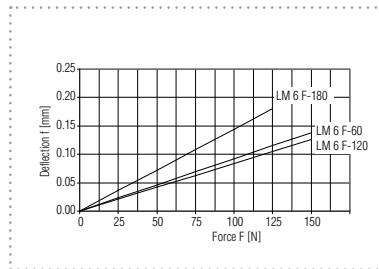
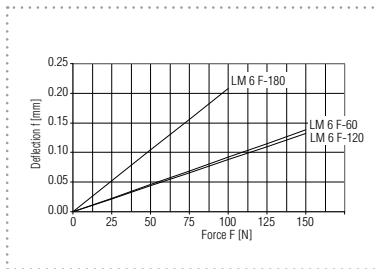
LM 4 F / LM 4 FZ



LM 5 F / LM 5 FZ



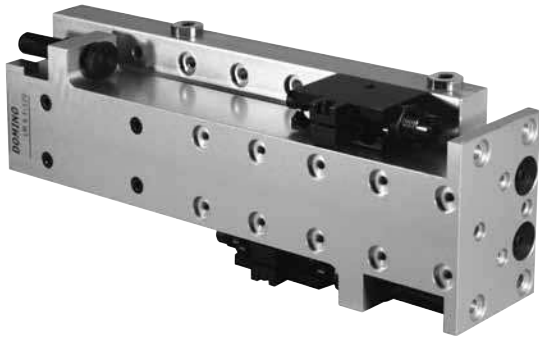
LM 6 F / LM 6 FZ



Linear Modules

LM 6 F – Pneumatic Linear Module

LM 6F



Technical data, stroke-independent

Cylinder diameter	2 x Ø16 mm		
Theor. force (at 5 bar)	Fa	201 N	
	Fb	173 N	
Max. speed	0,7 m/s		
Pneumatic connections	G 1/8"		
Medium	Compressed-air filtered, oiled or non-oiled		
Operating pressure range	3 to 7 bar		
Temperature range	0 to +60 °C		
Repeat accuracy	+/-0.01 mm		
Max. permissible mass	m	5 kg	
Max. static torques		LM 6 F-60	LM 6 F-120/180
	Ma	40,0 Nm	96,0 Nm
	Mb	32,0 Nm	88,0 Nm
	Mc	56,0 Nm	64,0 Nm

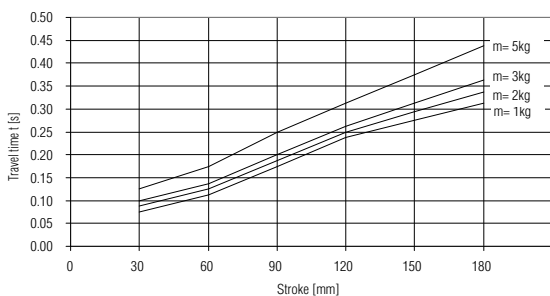
Technical data, stroke-dependent

See page 44

Permissible travel time t relative to the stroke length and the additional mass m

The travel time t determined from the diagram may not be undershot.

Recommendation: When selecting the module, the travel time t should be assumed as being 20% more.

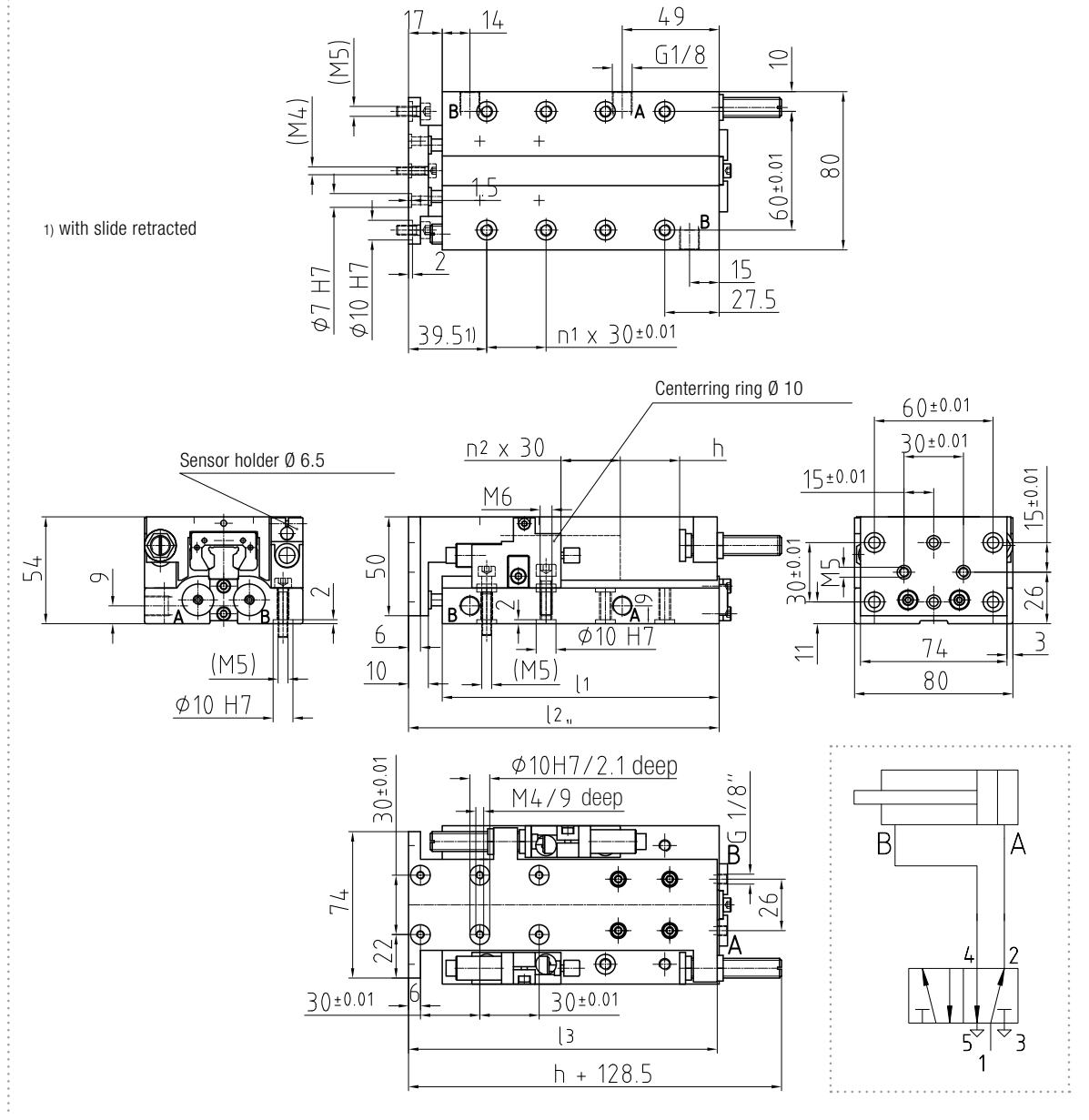


Permissible travel time t = travel time without valve switching time, at nominal pressure 6 bar.

Linear Modules

LM 6 F – Pneumatic Linear Module

Dimensional drawing and pneumatic diagram



Designation	h	l ₁	l ₂	l ₃	n ₁	n ₂
LM 6 F-60	60	140	157	156	3	1
LM 6 F-120	120	228	245	244	6	3
LM 6 F-180	180	288	305	304	8	5

Designation	Order number	Accessories	Order number
LM 6 F-60	300 4975	Centering ring Ø10	300 1522
LM 6 F-120	300 4976	Limit switch Ø6,5	300 1845
LM 6 F-180	300 4977	Centering coupling ZK 5/6	300 2478
		Shock absorber	300 1384
Incl. hydraulic shock absorber and 4 centering rings Ø10.		See chapter Accessories	